## Summary of Preliminary Assessment on Structural, Fire and Electrical Safety

Name of the Factory	: Biped Sweaters Ltd
Address of the Factory	: 28 S.S. Tower, Vogra, Joydebpur, Gazipur.
Present Status of the Factory	: Under Operation
Structural assessment conducted by	: Alliance
Date of Structural Inspection	: 12-April-15
Fire & Electrical assessment conducted by	: Alliance
Date of Fire & Electrical Inspection	: 12-April-15

## **BASIC INFORMATION:**

There is one building in the factory premises. The following general information was noted:

- i. Building Usage Typeii. Structural System
- : Garments Factory.
  - : RCC Moment resisting frame structure.
- Floor System : Flat slab.
- iv. Floor Area

ii. iii.

- v. No. of Stories
- vi. Construction Year
- vii. Foundation Type
- viii. Design Drawings
- ix. Soil investigation Report
- x. Construction Materials
- xi. Generator

- : 23928 sft
- : Five storied.
- : 2010
  - : Unknown
    - : Not Available.
    - : Not Available
    - : RCC brick chips.
- : Unknown

### **RECOMMENDATIONS FOR CORRECTIVE ACTION:**

The recommendations of corrective action for Structural, Fire and Electrical Safety comprises of Short Term, Mid Term and Long Term basis are as follows:

#### The recommendations for Structural Safety corrective actions are:

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Immediate	: NA
Immediate	: NA

Short Term: (3 Weeks)

- i. Under guidance from a qualified structural engineer, conduct destructive core testing to validate the in-situ concrete compressive strength of structural elements.
- ii. Develop a program to ensure that all live loads for which a floor or roof has been designed for will not be exceeded. The designated Load Manager shall oversee this program and ensure it is enforced.
- iii. Designate a representative as the Factory Load Manager. The Factory Owner shall ensure that at least one individual, the Factory Load Manager who is located onsite full time at the factory, is trained in calculating operational load characteristics of the specific factory. The Factory Load Manager shall serve as an ongoing resource to RMG vendors and be responsible to ensure that the factory operational loads do not at any time exceed the factory floor load limits as described on the Floor Load Plans.

Mid Term (6 Weeks)	:	
	i.	Have a qualified structural engineer document compliance with the seismic and wind requirements stated in the 2006 BNBC.
	ii.	Engage a qualified structural engineer to develop the required documents to confirm the structural integrity of the buildings. Documents must comply with the Alliance Standard Part 8 Sections 8.19 and 8.20
	iii.	Engage a qualified structural engineer to confirm satisfactory structural performance of the buildings under wind loading.
	iv.	As outlined elsewhere via the column FoS question, engage a qualified structural engineer to conduct destructive core testing to validate the in-situ concrete compressive strength of structural elements
	v.	Have a qualified structural engineer develop Floor Loading Plans per the requirements of Part 8 Section 8 20 5 3
	vi.	Have a qualified structural engineer prepare load plans including the information required in Section 8.20 of the Alliance Standard. Floor load plans should be visibly posted on all levels of all buildings.
	vii.	Provide signage or the appropriate markings at all areas used for storage to indicate the acceptable loading limits detailed in the Load Plan.
Long Term (6 Months)	:	
	i.	Provide a protective coating to all structural elements that are constructed with MCAC and exposed to rainfall or other sources of water. Have the protective coating approved by the Alliance or a qualified structural engineer. In the alternative, provide a 2% slope on the exposed surfaces to prevent accumulation of water.
	ii.	Apply for issuance of the Certificates of Occupancy and pursue the matter to obtain the same.

The recommendations f	for	Electrical	Safety	corrective actions are:	

Immediate (3 to 6 Days)	Find out the cause of overheating, overloading, or signs of burning and take proper action.
	Keep the Generator room clean and free from dirt, lint, water, oil, and debris. Develop a regular cleaning program and implement it for the factory.
Short Term (3 Weeks)	Develop and implement an electrical safety program. Include key topics such as lock-out/tag-out procedures, personal protective equipment requirements, etc. Keep records of completed training available on site.
	All boxes and enclosures (including transfer switches, generators, and power panels) for emergency circuits shall be permanently marked so they will be readily identified as a component of an emergency circuit or system. The required

	marking can be by color code, the words "emergency system," or any other method that identifies the box or enclosure as a component of the emergency system.
	Provide generator frame earthing (grounding) at two separate points.
	Light fixtures without protective covers (otherwise known as naked lights) shall not be allowed in storage areas or in any area where the Inspector of the Factories Rules (1.6.3.7) Part 53 disallows these fixtures. Install signs posted in Bengali and English, indicating this prohibition at all entrances to these areas.
Mid Term (6 Weeks)	All switchboards and/or distribution boards need to be installed in compliant locations.
	Consult with a qualified Electrical Engineer and ensure electrical cables are sized according to capacity of circuit breakers and vice-versa. Protective devices shall be provided to break any overload current flowing in the circuit conductors before such a current could cause a temperature rise detrimental to insulation, joints, terminations or surroundings of the conductors.
	Provide earthing/grounding system for all metal in the building.
	Have a qualified electrical engineer develop an as-built single line diagram detailing key components and the capacity of the electrical system.
	Properly secure electrical connections at equipment, fixtures, etc.
Long Term (6 Months)	Have a qualified electrical engineer design a lightning protection system according to the BNBC requirements. Have a licensed electrician install the designed system.
	Complete thermographic scans at least on a three year cycle. Thermographic scans should be completed in accordance with the Standard for Infrared Inspection of Electrical Systems & Rotating Equipment and NFPA70B or a comparable standard.

## The recommendations for Fire Safety corrective actions are:

Immediate (3 to 6 Days)	N/A
Short Term (3 Weeks)	Remove all hasps, locks, slide bolts, or other locking devices from the means of egress.
	Smoking shall be prohibited in any garment factory building, separate storage building, or any building or
	area where the Inspector of the Factories Rules (1.6.3.7) Part 53 requires that smoking be prohibited. If an Owner creates a designated smoking area outside the buildings,

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	information on the location of these designated areas shall be posted on the signs required in 13.5.2.
Mid Term (6 Weeks)	Install a new automatic fire alarm and detection system. Once installed, arrange for direct connection of the fire alarm and detection system to a central station monitoring service or the Fire Service and Civil Defense as per Alliance Standard Part 5 Section 5.7.5 Monitoring. Until that time that a central station monitoring service or direct connection to the Fire Service and Civil Defence can be set up, a person trained to contact the Fire Service and Civil Defence in the event of fire alarm activation shall be provided. An annunciator shall be located in a constantly attended location (such as a fire control room) to alert this person.
	Fire drills should be conducted on a quarterly basis according to standard.
	Post emergency egress maps at the entrance to each exit stair or main point of egress.
	Develop an emergency evacuation plan which includes all components required by the Alliance Standards and communicate the plan to all employees.
	Develop a testing and maintenance program that ensures the emergency power for all egress lighting is tested at least once per year. If battery operated lighting are used, these lights are tested on a monthly basis. Functional testing of battery powered lighting is provided for a minimum 90 min once per year.
	Develop a testing and maintenance program that ensures the emergency power for exit signs is tested at least once per year. If battery operated signs are used, these lights are tested on a monthly basis. Functional testing of battery powered signs is provided for a minimum 90 min once per year.
	Training programs should be implemented and documented in accordance with the Alliance Safety Training Curriculum.
	Post the occupant load for all assembly and production floor areas in a conspicuous space near the main exit or exit access doorway for the space.
	Install signage adjacent to each stair door indicating the stair name and the floor level at the noted locations.

	Apply to appropriate authority in an expeditious manner for issuance of the Certificates of Occupancy for each building and ancillary structure according to building use.
	Complete fire department pre-planning activities with the local Fire Service and Civil Defence.
	All applicable permits should be kept up to date including Fire License & Boiler License.
Long Term (6 Months)	Install initiating devices and notification appliances as required by the Alliance Standard and NFPA 72. Devices should be part of an automatic fire alarm and detection system for the facility. All fire alarm installations shall be submitted for review by the Alliance prior to commencement of installation.
	Install a dedicated fire pump for the facility in accordance with NFPA 20. Also, to supply the demands of the connected fire protection systems along with a stored source of water sufficient to meet the demands in accordance with NFPA 22. Fire pump installation is to be tested for final acceptance in presence of Alliance and a final inspection of the installation shall be conducted by the Alliance prior to final acceptance of the installation by the Alliance as per clause 5.5.5. Acceptance testing of the installation shall be in accordance with NFPA 20, 22, and 25 testing requirements. Documentation of all testing shall be submitted to the Alliance for review prior to final acceptance by the Alliance.
	Provide fire-resistive rated construction barriers and associated opening protection for exit enclosures in accordance with Alliance Standard Section 6.3.1.2 Consult a qualified fire protection engineer to design the required rated construction barriers.
	Install a standpipe system at required locations designed by a qualified fire protection engineer. Standpipe system must comply with the requirements of NFPA 14.
	Provide fire-resistive rated penetration protection for rated walls and assemblies in accordance with Alliance Standard Sections 4.6 and 4.7. Consult a qualified fire protection engineer to design the required penetration systems.
	Replace non-compliant doors and frames in the means of egress with side swinging doors. Replacement doors shall be a minimum width of 0.8 m (32 in), and are listed, approved, self-closing, fire rated doors assemblies (door and frame) with latching panic hardware.
	Provide proper aisle markings (clear width minimum 36 in.) and keep aisles free of storage. The path of egress travel along a means of egress shall not be interrupted by any obstruction. The capacity of the means of egress shall not be reduced along the path of travel.
	Provide fire rated doors at entrances to exit enclosures.

Train and certify the required number of people in fire fighting, first aid, and rescue training by the appropriate authority in accordance with the Alliance Safety Training Curriculum in accordance with the Alliance Safety Training Curriculum.
Provide fire-resistive rated construction barriers between hazard types. Consult a qualified fire protection engineer to design the required rated construction barrier.
Provide Fire Department (Siamese) connections in accordance with Alliance Standard Section 5.5.4. Connections shall match the Fire Service and Civil Defence hose thread standard.
Provide handrails on both sides of each stairway. Intermediate handrails shall be provided when the stair width exceeds 2.2 m (87 in.). Mount handrails at a height between 30 in. and 44 in.
Install Illuminated exit signs at entrances to exits and along the path of egress anywhere the continuation of egress is not obvious or there is a change in the direction of the path of travel.
Provide an emergency power source, either by battery back or up or by connecting to the emergency power system, for illuminated exit signs.
Establish an inspection, testing, and maintenance program for all fire extinguishers. Program must comply with the requirements of NFPA 10.
Create a Fire Safety Director position and fill the position with an individual that has had sufficient training to be able to carry the required duties.
A hot work permit system program shall be enacted for all RMG facilities in accordance with NFPA 51B.
Establish written corporate and plant policies on housekeeping to ensure scheduled cleaning for floor, wall, ceiling, supply and return air ventilation systems. Promptly reschedule skipped cleanings. Provide a documented line of authority for authorizing a cleaning delay and rescheduling. As a general rule the maximum tolerable deposit thickness for loose fluffy lint is 13 mm ( $\frac{1}{2}$ in.) over a maximum of 46.5 m2 (500 ft2). Limit dense deposits to 6 mm ( $\frac{1}{4}$ in.) and oil saturated deposits to 3.2 mm ( $\frac{1}{8}$ in.). Maintain electrical systems in good working order and keep free of lint buildup to reduce the potential for ignition. This includes cleaning inside junction boxes, buses, trays, tunnels, etc.