

Summary of Preliminary Assessment on Structural, Fire and Electrical Safety

Name of the Factory	: ALFA KNIT FASHION LTD.
Address of the Factory	: Nabi Dovash Tower, 131 Strand Road, Banglabazar, Doublemooring, Chittagong, Bangladesh.
Present Status of the Factory	: Under Operation.
Structural Assessment Conducted by	: TUV
Date of Structural Inspection	: 28 th May, 2015
Fire Assessment Conducted by	: TUV
Date of Fire Inspection	: 28 th May, 2015
Electrical Assessment Conducted by	: TUV
Date of Electrical Inspection	: 28 th May, 2015
BKMEA Membership No.	: 1506

BASIC INFORMATION:

The assessed factory building is a 6 - Storey RCC building with an extension floor. The structural system of the building is beam column frame and beam slab floor system. The building houses multiple garments factories on the 1st – 4th floors and is occupied by the landowner's residence and storage on the 5th - extension floors and the ground floor respectively. The 1st & 2nd floors are occupied by Indepp Bangla Garments Ltd., and the 3rd & 4th floors are occupied by Alfa knit fashion Ltd. Alfa knit fashion Ltd. resides in the building on a rental basis. The following general information was noted:

i. Building Usage Type	: Garments Factory.
ii. Structural System	: RCC beam column frame system.
iii. Floor System	: RCC Beam-slab floor system.
iv. Floor Area	: Typical Plinth area 8000 sft & total area 48000 sft.
v. No. of Stories	: 6 Storey + Partial extension floor
vi. Construction Year	: 2007.
vii. Foundation Type	: Shallow foundation.
viii. Design Drawings	: Available (Chittagong Development Authority, on 8 th August, 2004 as a 6 storey residential building).
ix. Soil Investigation Report	: Available.
x. Construction Materials	: Brick Aggregated in columns.
xi. Generator	: Situated on north side of the main building in an adjacent area having 81 sft.

RECOMMENDATIONS FOR CORRECTIVE ACTION:

The recommendations of corrective action for both Structural and Fire & Electrical Safety comprises in Short Term, Mid Term and Long Term basis.

The recommendations for **Structural Safety** corrective action are:

Short Term (Immediate)	: None.
Mid Term (6-weeks)	: None.
Long Term (6-months)	: <ul style="list-style-type: none">• As-built architectural and structural drawings containing extended construction to be prepared and submitted for approval by appropriate authority. As part of this process the building engineer will be required to make a number of checks on the inconsistencies between the structural design and the as-built construction.

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The recommendations for **Fire & Electrical Safety** corrective action are:

(A): Recommendations for Fire Safety corrective actions:

<p>Immediate</p> <p><i>(the factory should not continue to be occupied until these non-conformities have been rectified):</i></p>	<ul style="list-style-type: none"> • None.
<p>Short Term</p> <p><i>(Actions that must be incorporated into a Fire Safety Management Plan immediately (1 ~ 2 weeks) and should be a regular activity</i></p>	<ul style="list-style-type: none"> • Rearrange the evacuation pathway to ensure the minimum width. • Remove all temporary items from all escape routes, aisles and passageway. • Factory management should be checked alarm call points, alarm & detection system periodically and maintained the record properly. • The first aid hose and standpipe performance should be checked periodically and properly tagged. • Fire drill should be conducted quarterly (4 times a year) in existing buildings as detailed under the Fire Safety Plan & should kept record properly.
<p>Mid Term</p> <p><i>(The remedial works indicated must be carried out within a period of 6 weeks)</i></p>	<ul style="list-style-type: none"> • Replace all existing exit doors on evacuation routes, exit doors with side hinged type door, which swing outward and in the direction of travel. Swinging of the door should not constrict the width of the corridor / passage below 0.9 meter. • Remove all locking device from all egress door. All exit doors should be open-able from the side they serve without the use of a key. • Prepare proper plan & design for another staircase. <ul style="list-style-type: none"> - Minimum clear width should be 0.9 meter. <p>Or, Rearrange the occupant load (Limit 300 Nos) at 4th floor to fulfil the requirement.</p> • Provide handrails on both side of each stairway with height of 0.9m measured from the nose of stair to the top of the handrail. • Doors in stair should be outward opening, side-swing, self-closing, non-lockable 2 hours fire rated doors & 4 hour fire rated wall in all floor with all tenants. • Prepare design for installation of fire rating smoke proof enclosure at all floor with other tenants. 2 hours

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	<p>fire rating doors for exit should not be less than that of 4 hours fire resistance rating of the walls of the smoke proof fire rated entry lobby.</p> <ul style="list-style-type: none">• Prepare proper plan and design for 4 hours fire rated barriers with 2 hours fire rated doors at ground floor generator room, which is located at the adjacent to final exit.• Prepare proper plan and design for 2 hrs fire rated barrier with 1.5 hrs fire rated door for storage area.• Prepare proper plan and design for 4 hours fire rated barriers with 2 hours fire rated door at ground floor generator room, which located at the adjacent to godown area• In case of openings in slab / floors, provide vertical enclosures extending above and below such openings. Walls of such openings should have at least 2 hours fire resistance rating.• Produce design and plan for automatic detection system with automatic fire alarm for all floor and other tenants.• Install Manual activation call point at all exit routes (With other tenants floor also)• Provide adequate nos. of smoke detectors to cover the entire factory building.• Prepare proper design and plan for dedicated fire pump with alternate backup power supply.• Prepare plan and design for dedicated water storage tank for firefighting operation as per RMG guideline.• Prepare proper design and plan for fire lifts equipped with approved intercommunication (including two way voice communications) with the fire command station or control room on the ground floor lobby of the building.• Complete full design and plan for providing fire command station equipped with detailed floor plans along with clearly demarcated locations of fire detection and fighting devices and through the panel board able to detect fire alarm from any floor.• A suitable public address system should be provided for communicating to all floors as well as facilities to
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	<p>receive messages from all floors.</p> <ul style="list-style-type: none"> • Implement to a single fire safety management system with approvals from all tenants in the factory building.
<p>Long Term</p> <p><i>(The remedial works indicated must be carried out within a period of 6 months)</i></p>	<ul style="list-style-type: none"> • Install another staircase as per plan and design. <ul style="list-style-type: none"> - Minimum clear width should be 0.9 meter. • Install smoke proof fire rated entry lobby at emergency stairways to separate from the area of incidence. • Provide 4 hours fire rated barriers with 2 hours fire rated doors at ground floor generator room, which is located at the adjacent to final exit. • Provide 2 hrs fire rated barrier with 1.5 hrs fire rated door for storage area. • Provide 4 hours fire rated barriers with 2 hours fire rated door at ground floor generator room, which located at the adjacent to godown area • Install automatic detection system with automatic fire alarm at all floor with other tenant's area. • Install dedicated fire pump with alternate backup power supply. • Stand pipe supplying first aid hose should have minimum pressure of 200 KPa. • Provide dedicated storage tank for firefighting operation • Install fire lifts equipped with approved intercommunication (including two way voice communications) with the fire command station or control room on the ground floor lobby of the building. • Provide fire command station equipped with detailed floor plans along with clearly demarcated locations of fire detection and fighting devices and through the panel board able to detect fire alarm from any floor.

(B): Recommendations for Electrical Safety corrective actions:

<p>Immediate</p> <p><i>(the factory should not continue to be occupied until these non-conformities</i></p>	<ul style="list-style-type: none"> • Over current protection devices (Circuit breakers) should be installed at all distribution panels.
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<i>have been rectified):</i>	
<p>Short Term</p> <p><i>(Actions that must be incorporated into a Fire Safety Management Plan immediately (a week) and should be a regular activity</i></p>	<ul style="list-style-type: none"> • 1. Disconnect the loads from cable of signs of overloading / abnormal temperature found. • 2. Make necessary repairs to avoid further accidents.
<p>Mid Term</p> <p><i>(The remedial works indicated must be carried out within a period of 6 weeks)</i></p>	<ul style="list-style-type: none"> • All unwanted materials should be removed from transformer / Generator room. • Provide rubber mats of adequate size in front of all distribution panels. • Install smoke detection and provide firefighting equipment in the substation and generator room. • 1. All stranded conductors > 6mm² to be provided with cable sockets. • 2. All stranded conductors < 6 mm², at exposed end should be soldered / crimped. • 1. Remove all the inflammable materials from surrounding of electrical circuitry at DBs. • 2. Ensure that all electric circuitry clean of inflammable materials. • 3. Conduct periodic maintenance and maintain the records. • The electrical panels to be of metal case and should be marked with “Danger 415 Volts” and identified with proper phase marking and danger signage. • Provide cable connections with properly soldered / welded lugs at DBs. Ensure that all the electrical connections are properly secured with lugs. • Select conductors and MCCB/MCB with adequate sizing without exceeding permissible current carrying capacity for insulation. • Avoid bunch of cable at MCCB/MCB and bus bar terminal, use individual circuit and over current device for every incoming and outgoing circuit at the distribution boards. • Provide circuit diagram /circuit list with proper current ratings and fuse size, marking for DBs identifying end

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	<p>use load, voltage, number of phases.</p> <ul style="list-style-type: none"> • Seal the cable penetrations through walls adequately with fire resistive elements. • Provide proper separate earthing/grounding to generator. Ensure that generator body frame to have two separate and distinct connections to the earth / ground. • Provide separate earthing connection to electrical equipments. Ensure that earth potential provided for all parts of equipment / installation (other than live parts) and that continuous earth connection is provided back to the main intake supply earth. • Provide adequate earthing to body and doors to all MDBs / DBs. Ensure that all electrical panels provided with proper and separate earth potential.
<p>Long Term</p> <p><i>(The remedial works indicated must be carried out within a period of 6 months)</i></p>	<ul style="list-style-type: none"> • 1. Provide updated SLD matching the existing installation at the factory. 2. SLD to indicate exact positions of all points of switch boxes and other outlets. 3. SLD to be approved by the engineer-in-charge. • 1. Provide updated Electrical layout drawing prepared after proper locations of all outlets for lamps, fans, fixed and transportable appliances, motors etc. 2. Drawings to indicate exact positions of all points of switch boxes and other outlets to match existing installation. 3. As built drawing to be approved by the engineer-in-charge. • Modify Area of generator room to meet requirements of Table 4.4, RMG Guideline; the area should be 30 m², or relocate the generator room. • Provide and maintain proper clearance in all sides of generator for ease of maintenance. • 1. Design to have proper segregation of different end used loads. 2. Wiring design to have separate and distinct sub-circuits for power and heating system.

	<p>3. All DBs to be placed conveniently.</p> <p>4. Wiring to be neat, tidy and located near ceiling.</p> <ul style="list-style-type: none">• For buildings > 20m high, provide at least one vertical shaft of 200 x 400 mm for every 1500 sq.m. floor area.• Provide and maintain easy access and proper height of switchboard / panel boards (< 2m from floor level).• Power cables & telecommunication cables should be laid separately.• Each circuit should have a separate neutral (use of common neutral for more than one circuit shall not be permitted).• Seal the cable entry-exit points of DBs with non-flammable materials. In addition:<ol style="list-style-type: none">1. Ensure that DB panels / Switchgears to be vermin / damp proof.2. Ensure all unused holes / openings in DBs to be blocked properly.• Provide the ECC to meet minimum cross-sectional area as per table 4.5.<ol style="list-style-type: none">2. Ensure that connections between conductors / equipments provided to durable electrical continuity and adequate mechanical strength and protection.3. The continuous earth connection is provided back to the main intake supply earth.• Provide adequate protection against lightning depending on the probability of a strike and acceptable risk levels at roof top of building.
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